

GLOBAL PHARMACEUTICAL COMPANY REDUCES PRODUCT RELEASE TIME BY 46%



A global specialty Pharmaceutical company that develops, manufactures and markets safe, innovative and cost-effective generic pharmaceutical products selected POWERS to help them improve efficiencies. The pharmaceutical company offers specialty dosage and sterile injectable drug products and is advancing an R&D pipeline of potential new products.

PROBLEMS

- Excessive batch errors
- QC lab 20% retest rate
- Applications that cannot interface
- No facility coordination of batch record speed

OBJECTIVES

The time required to move products from bulk completion to product release had grown to a sluggish average of 40 days with a \$3.1 million back order. POWERS was engaged to improve release cycle time and release efficiencies.

STRATEGY

POWERS implemented robust QC Lab reporting tools to monitor efficiency, test quality and test cycle times. A supply Chain Operating report was implemented to tie together production, QC Lab and QA performance metrics.

Created a batch record cycle time database, improving visibility and transparency of the approval and sign-off process.

RESULTS

- **67% REDUCED** days in lab test sample time
- **36% REDUCED** overall lab test cycle time
- **85% REDUCED** time to begin testing samples
- **46% REDUCED** product release time