

SHIFT HANDOFF CHECKLIST

Complete this checklist at the end of each shift to ensure a smooth handoff to the next team. Check all applicable boxes and note any issues. Print and file or scan for records.

I –	Shift Details	
	Date:	
	Shift Time: [] 1st (Morning) [] 2nd (Afternoon) [] 3rd (Night)	
	Outgoing Shift Supervisor:	
	Incoming Shift Supervisor:	
2 - Production Status		
	Production targets met for shift (Units: / Target:)	
	Current production run complete or in progress	
	Work orders updated in the system	
	Inventory levels checked (raw materials, WIP, finished goods)	
	Low stock alerts:	
3 –	Equipment & Maintenance	
	All machines operational	
	Issues (e.g., downtime, faults):	
	Maintenance tasks completed as scheduled	
	Lubrication/oil checks done	
	Tooling inspected/replaced	
	Equipment cleaned and ready	
	Safety guards and controls verified	

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4 - Quality Control

	Quality checks performed (e.g., SPC, inspections)
	Results: [] Pass [] Fail (Details:)
	Non-conforming products isolated and logged
	Quality documentation updated
5 -	- Safety & Housekeeping
	No safety incidents reported
	If incidents occurred, details:
	Work areas clean and organized (5S standards)
	Spill or hazard areas addressed
) .	- Open Issues & Notes
	All critical issues communicated to incoming shift
	Key handoff notes (e.g., priorities, delays, special instructions):
	Signatures
	Outgoing Supervisor: Date/Time:
	Incoming Supervisor: Date/Time:

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